

Work Order ID 81772

81772

Page 1

March-19-12 1:17:42 PM

Item ID: D2731-7RG

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mounting Lug

Start Date: 19/03/2012 Start Qty: 14.00

14

Cust Item ID:

Required Date: 30/03/2012 Req'd Qty: 14.00

14

Customer:

Reference: **REWORK**

Approvals: Process Plan: **MLJ**

Date: **12/03/19**

Tooling:

Date:

Run Start ***NR1***


QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2731	Rev C								
DEO D2731-C-1									
100		0.00							
100									
SprayPaint	Memo	0.00							
Spray Painting	PULL FROM STOCK: 14 X D2731-7 BLUE B								
	 apply rock guard as per dwg D2731 B 1208579								
110	QC3- Inspect Part Finish	0.00							
110									
QC	Memo	0.00							
Quality Control									

AR 12-3-22

BR 12-3-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location: <i>S-400</i>	0.00							
120									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B/N								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

(14x) SP 12-03-23

12/3/26

MF 12-03-23

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Page 1

Work Order ID: 81772

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Parent Item: D2731-7RG

D2731-7RG

Parent Item Name: Mounting Lug

Start Date: 19/03/2012

Required Date: 30/03/2012

Start Qty: 14.00

Required Qty: 14.00

Comments: lpp revA 11.05.27 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2731-7		Manufactured	No			100	Each	18.0000	1	14			

D2731-7

**

AP 12-3-21

Mounting Lug

Location

Loc Qty

Loc Code

ST

-50

ST468A

18

69177

12

71083

2

71860

4

ST469

50

12

2

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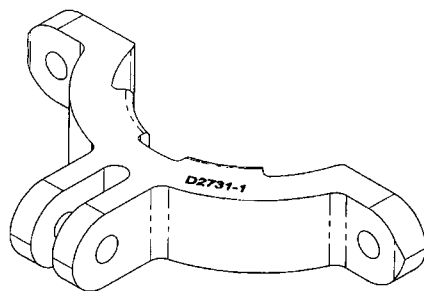
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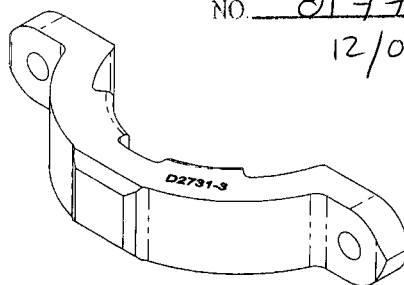
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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

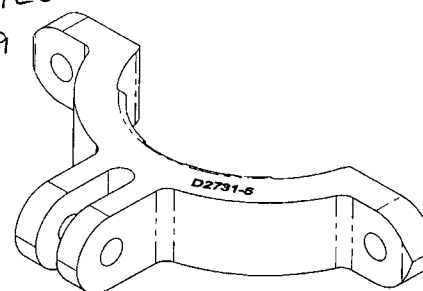
NO. 81777 MLJ
12/03/19



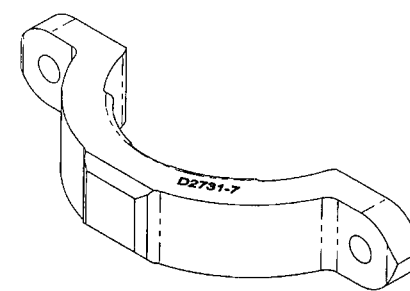
D2731-1 MOUNTING LUG



D2731-3 MOUNTING LUG



D2731-5 MOUNTING LUG



D2731-7 MOUNTING LUG

DEO ATTACHED
RELEASED
09/12/19

NOTES:

- 1) MATERIAL: MAKE FROM D2423 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE PART NUMBER TO A DEPTH OF 0.010 ± 0.005 IN THIS LOCATION, WITH TOOL TIP RADIUS OF 0.015 ± 0.005.
- 7) WEIGHT: -1: 0.17 lbs
-3: 0.15 lbs
-5: 0.16 lbs
-7: 0.14 lbs

C	REDRAWN IN SOLIDWORKS TO CURRENT DESIGN STANDARDS. REFER TO SECTION A-A, B-B, C-C & D-D FILLET ADDED TO PREVENT CHAFING OF RUBBER CUSHION ON INSTALLATION.	AJS	09.01.19
B	REVISED DIMENSIONS	KE	99.07.06
A	NEW ISSUE	KE	98.05.13
REV.	DESCRIPTION	BY	DATE
DESIGN	KE	DART AEROSPACE USA, INC. PORT HADLOCK, WA DRAWING NO. D2731 REV. C SHEET 1 OF 5 TITLE MOUNTING LUG SCALE NTS COPYRIGHT © 1989 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	
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MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.01.19		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

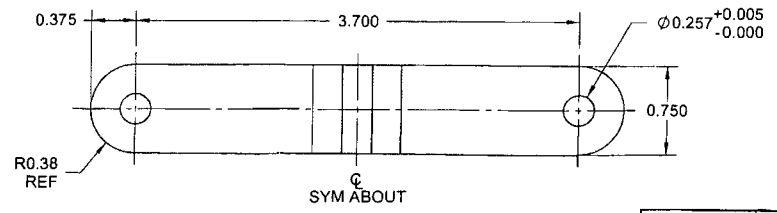
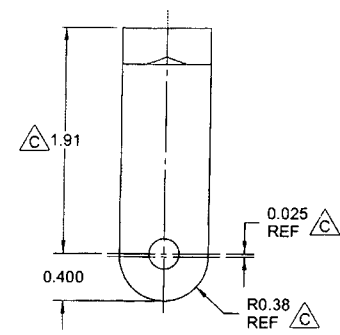
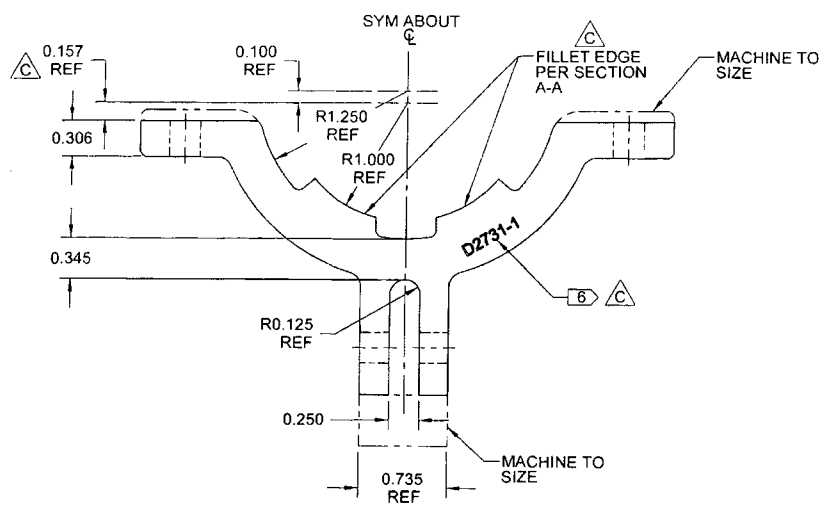
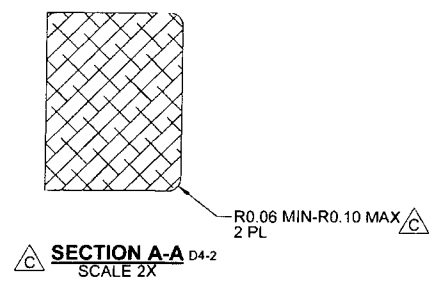
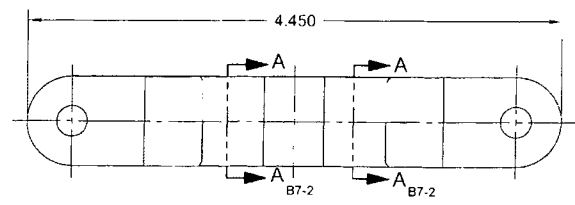
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D2731-1 MOUNTING LUG

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Dart Aerospace Ltd

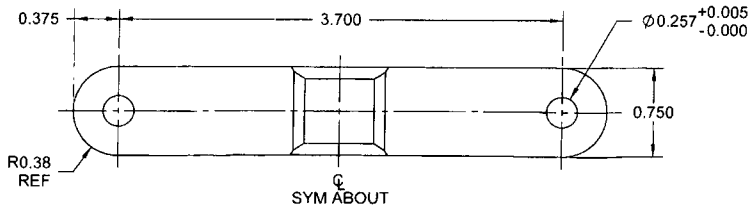
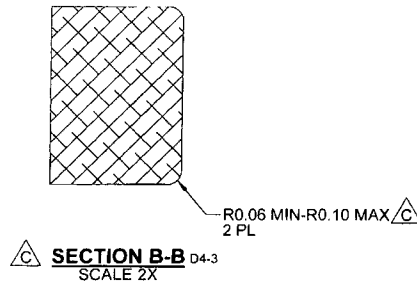
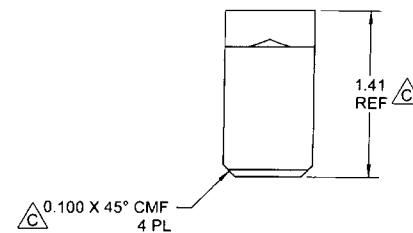
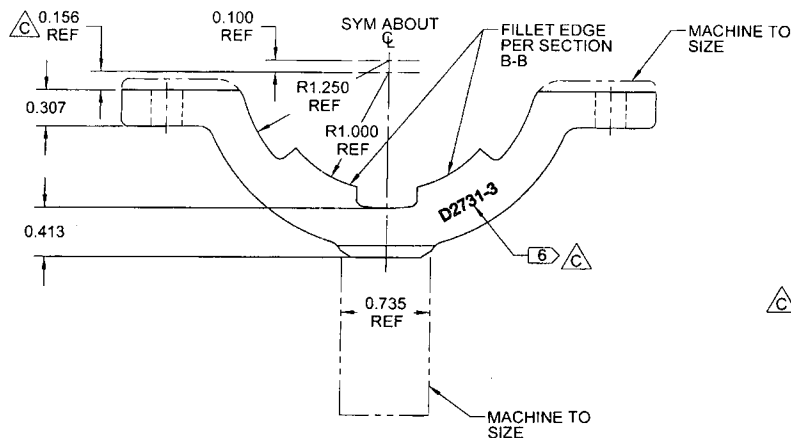
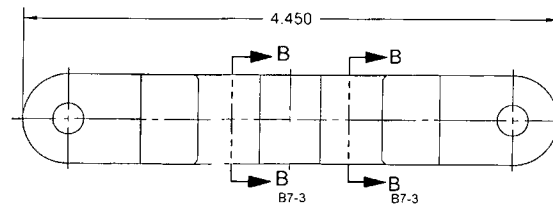
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D2731-3 MOUNTING LUG

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07/05/25

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

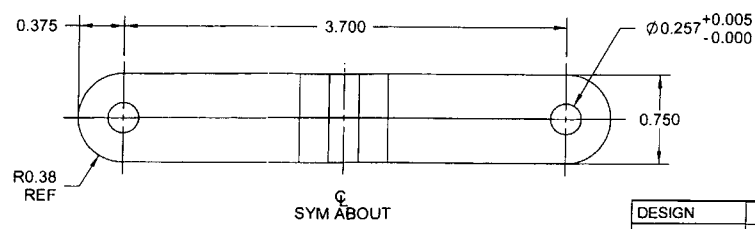
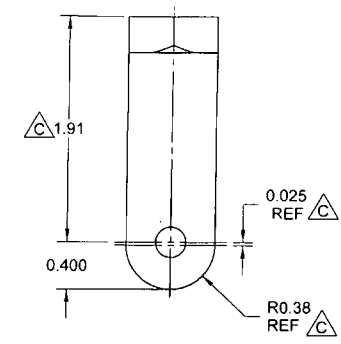
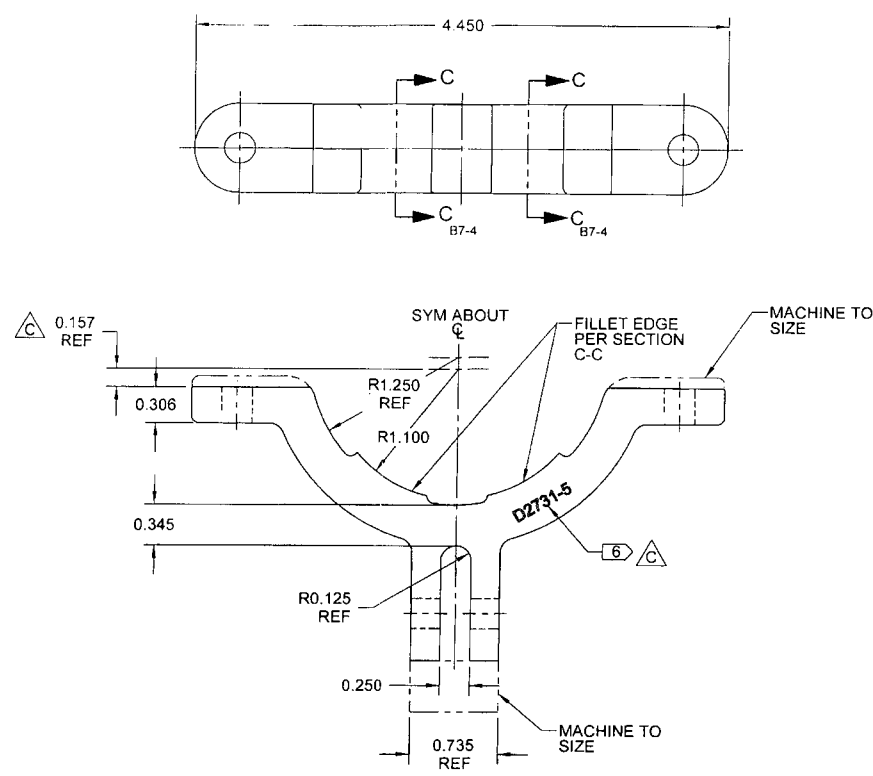
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SECTION C-C D4-4
SCALE 2X

R0.06 MIN-R0.10 MAX
2 PL



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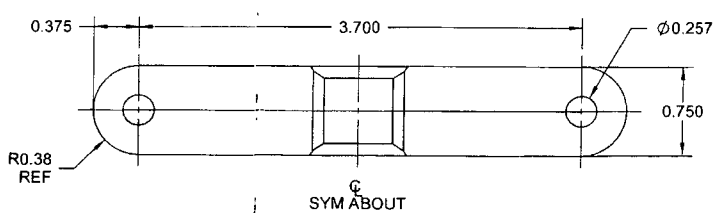
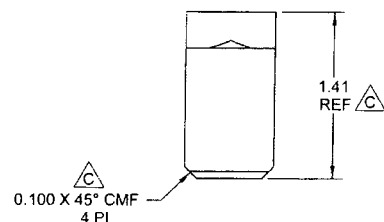
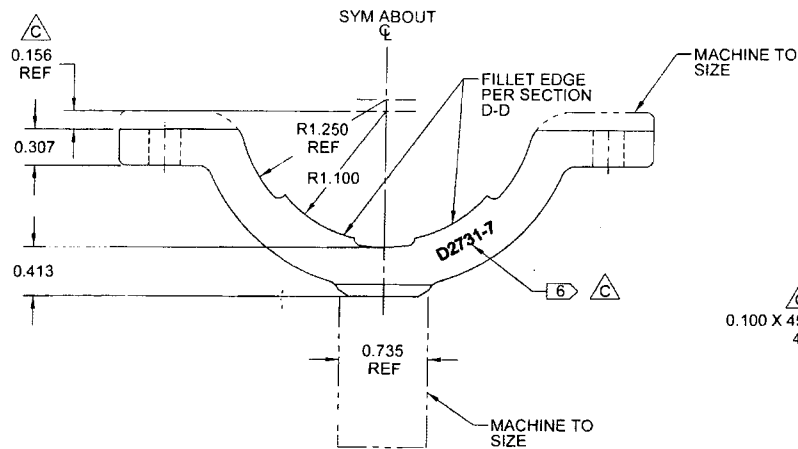
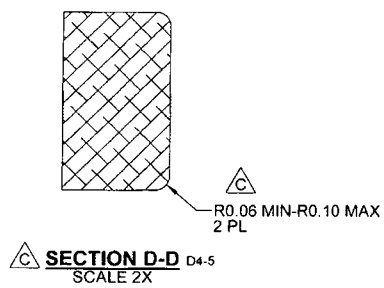
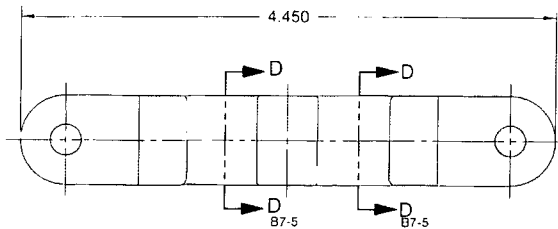
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D2731-7 MOUNTING LUG

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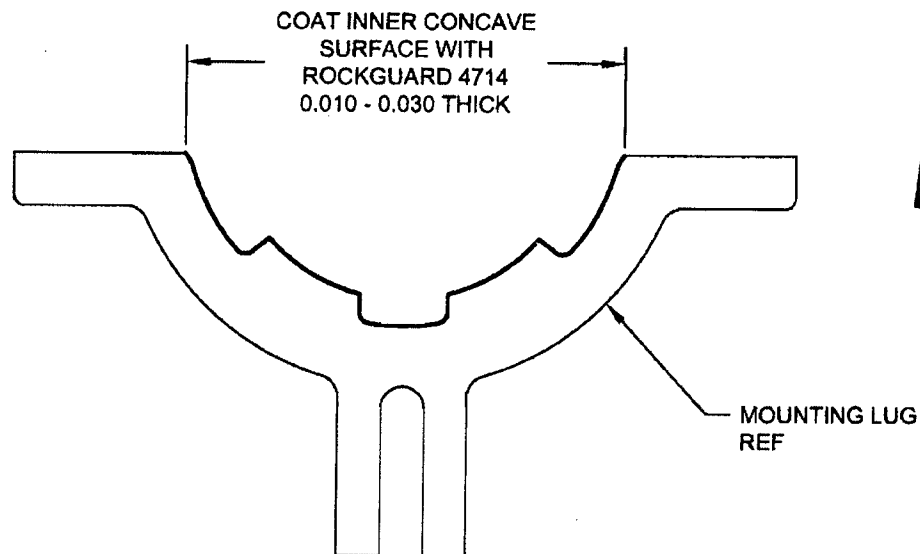
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DRAWN <i>GP</i>	CHECKED <i>SC</i>	MFG. APPR. <i>M</i>	APPROVED <i>MD</i>		DE APPR. <i>MD</i>		
DATE 11.05.02	DATE 11.05.09	DATE 11.05.09	DATE 11.05.09		DATE 11.05.09		

PURPOSE

ADD D2731-xRG OPTION

CHANGE

D2731-xRG MOUNTING LUGS ARE INDENTICAL TO D2731-x MOUNTING LUGS, HOWEVER AFTER FINISH, COAT INNER CONCAVE SURFACE WITH "PLUS ONE ROCKGUARD 4714" AS SHOWN BELOW.



D2731-1RG MOUNTING LUG (SHOWN)
D2731-3RG/-5RG/-7RG MOUNTING LUGS (SIMILAR)

RELEASED
2011-05-24
MD

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